

BUSINESS TOTE, No. 9400, \$298. Practical, purposeful, polished. The perfect partner for streamlining busy schedules. Big and bold, bountiful in capacity. Weather-resistant leather. Organizational panel with utility pocket and two penholders. Trigger key holder. Outside front pocket. Inside pocket. Zip-top closure. 31½" straps. 18 x 13½ x 3. Camel shown. Black, Mahogany.

NEW COLLAPSIBLE UMBRELLA, No. 7929, \$68. Let it rain. With this handsome, compact umbrella, you'll battle the elements in style. Nylon twill fabric. 18". Mahogany shown. Black.

NEW GARDENIA BOOT, No. J681, \$80. The rainy day commuter. Lined in cotton. Rubber. Mahogany shown. Whole sizes: 6-10B.





NEW SLIM DUFFLE MEDIUM, No. 9816, \$228. A classic made sleek. Inside and outside pockets. Zip-top closure. 46" strap. 11 x 9½ x 3. Camel with nickel shown. Dark Grey with nickel. Black, Mahogany, Red, with brass.



PATRICIA'S LEGACY BAG, No. 9951, \$272. Favorite style updated for now. Center zip under flap and two open compartments. Inside front pockets under flap. 50" strap. 11½ x 10 x 4. Black with nickel shown. Black, British Tan, Mahogany, with brass.



LEGACY SATCHEL, No. 9063, \$248. Tradition updated for the times. Inside pocket. Zip-top closure. 18½" handles. 48" strap. 12 x 7½ x 4. Camel with nickel shown. Black, Mahogany, with brass.



LEGACY ZIP, No. 9966, \$250. Destined to be worn for seasons to come. Inside and outside pockets. Brass feet. 42" strap. 10¼ x 9½ x 4½. Camel with nickel shown. Black, Dark Grey, with nickel. Black, Mahogany, Navy, Red, with brass.

Updated classics with a relaxed downtown attitude.



NEW $\frac{3}{4}$ " NEVADA LEGACY BUCKLE BELT, No. 8566, \$36. Sizes: P-XL. Tan with nickel shown. Black, Mahogany, Red, with nickel.



NEW LEGACY STUDIO FLAP, No. 9144, \$248. For uptown or down. Inside pocket. Front pocket under flap and outside back pockets. Zip-top closure under flap. 48" strap. 10 x 10 $\frac{1}{2}$ x 3 $\frac{1}{4}$. Black with nickel shown. Black, British Tan, Mahogany, with brass.

NEW LEGACY MEDIUM STUDIO FLAP, No. 9145, \$218. Same features as above. 8 $\frac{1}{2}$ x 8 $\frac{1}{4}$ x 3 $\frac{1}{4}$. Black with nickel shown. Black, Mahogany, Red, with brass.



NEW MARLO, No. J674, \$270. Calfskin. Side zip. 1 $\frac{1}{2}$ " heel. Black shown. Sizes: 6-10B.



Coach business briefs. A harmonious marriage of form and function. Well-appointed and structurally beautiful. Partners you can rely on to anticipate your every need. Here, our Trader Brief rests on the firm foundation of our Manhattan Ottoman, a shining example of one of our select furniture pieces.

Corporate page

NEW TRADER BRIEF, No. 5328, \$428. Pushlocks hidden under front buckles make for easy access and a stylish look. Organizational panel with penholders, card and utility pockets. Two front expandable pockets under flap. Inside and outside back pockets. Inside pocket. 42" strap. 16 x 10 x 4. Black with nickel shown. British Tan, Mahogany, with nickel.

NEW MANHATTAN SMALL OTTOMAN, No. 114-18CH, \$1,030. Cool design that adds warmth to any room. 18W x 18D x 15H. Black finished leather with Mahogany wood finish shown. Camel, Mahogany.

At right

NEW COACH MADISON BRIEF, No. 5325, \$488. Modern interpretation of yesterday's schoolbag styling. Two inside pockets. Front buckle tab closures with hidden pushlocks. 50" strap. 16½ x 11½ x 4. Mahogany with nickel shown. Black, British Tan, with nickel.



FULL FLAP MESSENGER BAG, No. 5206, \$468. Designed to keep up the pace of doing business today. Interior divider with key ring snap. Inside front and outside back pockets. Zip-top closure on main compartment. 51" strap. 17 x 11 x 3½. Black with nickel shown. Mahogany with nickel.

This page, top to bottom

LEXINGTON BRIEF, No. 5265, \$388. Modern design for the new corporate culture. Inside and outside back pockets. 45" strap. 16 x 10 $\frac{1}{4}$ x 3 $\frac{1}{2}$. Black with nickel shown. Black, British Tan, Mahogany, with brass.

BEEKMAN BRIEF, No. 5266, \$438. Our number one briefcase style. Panel with penholders and card pockets. Outside front and back pockets. Inside pocket. 41" strap. 16 $\frac{1}{2}$ x 12 $\frac{1}{2}$ x 4 $\frac{1}{2}$. Black with nickel shown. Black, British Tan, Mahogany, with brass.

Opposite page

NEW COACH FIELD CHAIR, No. 109-24CH, \$998. Because you can . . . casual elegance for the home office. 24W x 20D x 33H. Red glove-tanned leather shown. Black, British Tan, Camel, Mahogany, Navy, Parchment.

NEW WRITING PORTFOLIO, No. 8775, \$198. Express yourself in signature style. 10 x 12 $\frac{1}{2}$ x 1. Mahogany shown. Black, British Tan.

ZIP PEN/PENCIL CASE, No. 4567, \$58. Large elastic loop. Two small elastic loops. Two Coach logo pencils. Calfskin. 1 $\frac{1}{2}$ x 7 $\frac{1}{2}$. Mahogany shown. Black, Camel.

NEW STRUCTURED BUSINESS CARD HOLDER, No. 4568, \$58. Holds approximately 17 standard business cards. Adjusts to various card lengths. Calfskin. 2 $\frac{1}{2}$ x 3 $\frac{1}{2}$. Mahogany shown. Black, Camel.

NEW SINGLE PEN CASE, No. 7901, \$48. The perfect accompaniment to our new Coach pens. Calfskin. 1 x 6. Mahogany shown. Black.

For new pen styles, see page 15.

